

Abstract  
(in conjunction with Fig. 2)

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Process and apparatus for producing cigarette packs.

In order to improve the outer appearance of (cigarette) packs (10) of the hinge-lid-box type, said packs, once an outer wrapper (13) has been provided and sealed, are conveyed through a shrinking station (26) and subjected to the action of heat in the region of the large-surface-area pack sides, in particular in the region of upwardly directed front sides. For this purpose, heating plates (32, 33) are positioned in the region of the shrinking station (26) and transmit heat to the upwardly directed surfaces of the packs (10).

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